

Date: Friday, 9/29/2006 10:43:53 AM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|---------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : CLAMP |
| Job Number | : 28796 | | |
| Estimate Number | : 12513 | | |
| P.O. Number | : N/A | Part Number | : D3544041 |
| This Issue | : 9/29/2006 | S.O. No. : | N/A |
| Prsht Rev. | : NC | Drawing Number | : D3544 REV A |
| First Issue | : N/A | Project Number | : N/A |
| Previous Run | : 28352 | Drawing Revision | : A |
| | Type : SMALL /MED FAB | Material | : N/A |
| Written By | : | Due Date | : 10/6/2006 |
| Checked & Approved By | : | Qty: | 25 |
| Comment | : Est Rev:A New Issue 06-08-29 JLM | Um: | 24 |
| | | Each | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-------|-------|
| 1.0 | D2947 | Clamp |
|-----|-------|-------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s)

Clamp

Batch:

B25770

B26009

SAD

06:10:02

25

| | | |
|-----|-------|-------------|
| 2.0 | D2182 | Heat Shrink |
|-----|-------|-------------|



Comment: Qty.: 0.6143 f(s)/Unit Total : 14.7420 f(s)

Heat Shrink

Cut at 7.0" Long

Batch:

M3999

SAD

06:10:02

25

| | | |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3544

SAD

06:10:02

25

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

SB 06/10/05 25

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

57448

R6/10/6 (25)

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 26/10/06
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 9/29/2006 10:43:54 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 28796

Part Number: D3544041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(25)

Comment: FINAL INSPECTION/W/O RELEASE

06/18/06

Job Completion



u 06/10/06

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

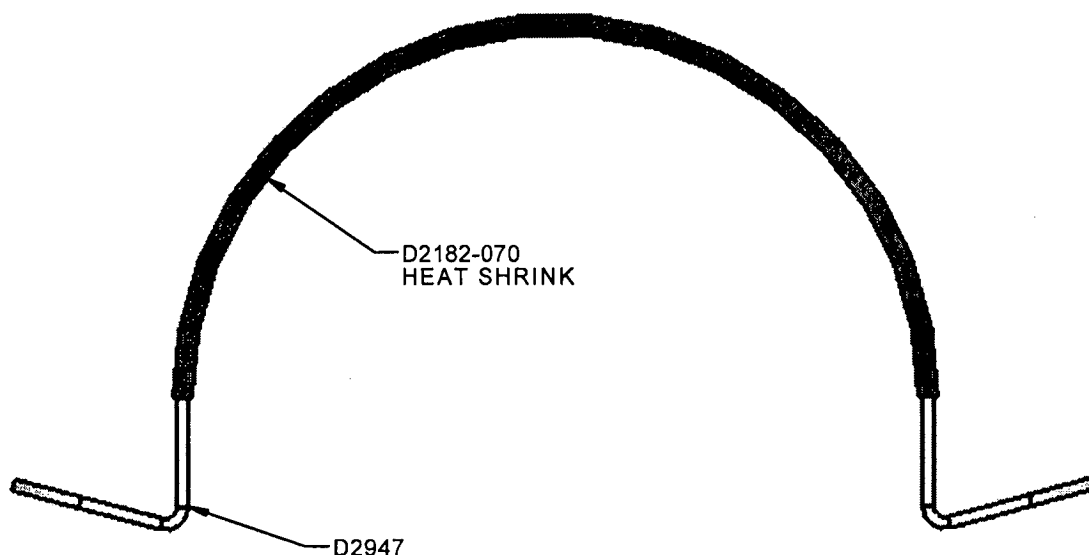
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|-------------------------|-------------------------|--|------------------------|
| DESIGN CB | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED CP | APPROVED [Signature] | DRAWING NO. D3544 | REV. A SHEET 1 OF 1 |
| DATE 06.08.11 | | TITLE CLAMP | SCALE 1:1 |
| REV A | DATE 06.08.11 | DESCRIPTION NEW ISSUE | |



D3544-041 CLAMP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **28796**

RELEASED

06.08.23 [Signature]

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